

# Methods for the Efficient Synthesis of Gold Nanoparticles through Thermal, Sonochemical, and Electrochemical Routes, and Their Characterization

*N.Rajeswari<sup>1</sup>, K.Krishna Kumari<sup>2</sup>, G.Sreedevi<sup>3</sup>,  
Dept.: Humanities & Science  
Nagole Institute of Technology and Science Hyderabad*

*Kuntloor(V), Hayathnagar(M), Hyderabad, R.R. Dist.-501505*

## ABSTRACT

*In this research, gold nanoparticles are created by reducing a Polyvinylpyrrolidone (PVP) and tetrachloroaurate aqueous solution in three different ways: thermally, sonochemically, and electrochemically (AuNPs). PVP has been used to lessen the effects of the main byproduct, Au nanoparticles. The reactive radicals are produced in every synthesis route. Therefore, the amount of Au ions in the solution is decreased when PVP dissolves. The response surface is an effective instrument in experimental design (DOE). The experimental parameters have been fine-tuned using RSM and the Taguchi technique. Product sizes are becoming ever smaller, with the nanoscale becoming the new normal. Particles are dependent on the reaction circumstances; we investigated the impacts of a variety of variables, such as HAuCl<sub>4</sub> concentration, molecule size, and temperature. How long it takes, in seconds, for a certain amount of PVP to undergo sonochemical synthesis of nanoparticles in the RSM. Electrochemical methods in construction Taguchi analysis was utilized to determine the optimum interval duration, current density, and concentration for the synthesis process HAuCl<sub>4</sub>.*

## INTRODUCTION

Due to its importance in fundamental research, the study of nanomaterials and their manufacture has received a lot of interest as of late. Find the specific nano-scale characteristics of various materials, etc. In Nanostructures and nanoparticles made of gold, in particular because they occur often, they've been the focus of a lot of study. Several uses in chemical catalysis Medical and electrical uses of nanotechnology [1, 2]. This is the current situation: Numerous articles describing the synthesis have been published. Using nanoparticle metal [4, 5]. Lots of People this opens the door to designing nanoparticles with desired characteristics. Use of many methods, including thermal [6] processing examinations in the fields of Chemistry [7, 8], Sonochemistry

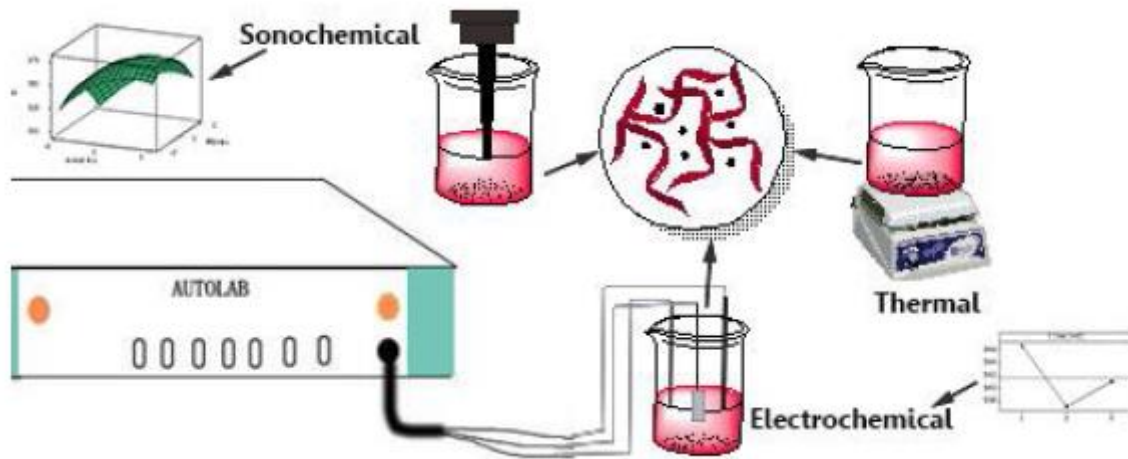
[9], Electrochemistry [4, 10], and other Scientific Disciplines encompasses sonoelectrochemical [11] methods. Reviewing the existing research, it is clear that the most often used gold the electro-reduction of bulk gold or silver ions may be used to synthesize gold and silver nanoparticles in an aqueous phase [12]. Hua et al. [2] synthesized it. Electrochemical characteristics are shown by gold nanoparticles. Defense for prospective sexual partners. PVP's administration results in two negative outcomes: Supplemental material for pills. Poly(vinylpyrrolidinium) (PVP) oxidation takes place in whatever responds to a light touch as its trigger. Also, Dimensionally stable gold nanorods [4] and nanocubes [13] were produced. Synthesized electrochemically Creating gold nanoparticles through sonochemical synthesis on Chitosan was initially used in experiments by scientists in 2007 [9].

An example of a recent gold rush Radiolysis reduction was used to produce nanoparticles. Inducing Au(III) salts by means of an electron beam or gamma irradiation allows for their subsequent application in the fabrication of various materials. The addition of chitosan for a more stable product [14]. The experiment's design has been tweaked in subsequent efforts to achieve this goal. thought about to provide the best quality synthesis. Traditional Strategies such as complete factorial design may be time-consuming and labor-intensive. How much effort is required to find the optimal values for synthesis variables? Therefore, state-of-the-art statistical methods based on Researchers employ techniques like the Taguchi design [16] and the response surface methodology (RSM) [17] to determine the best values for their variables an important element of this study is the synthesis of AuNPs. Combined efforts of three methods (thermal reduction, sonochemical, and together with electrochemical techniques. Furthermore, the development of Chemical processes based on sonochemistry and electrochemistry comparable to the approach used by the Response Surface Method (RSM), and Here we go: a Taguchi analysis. High-resolution ultraviolet-visible imaging Analysis of Particle Size by Transmission Electron Microscopy The phenomena has been studied using transmission electron microscopy (TEM) Structure and shape of gold nanoparticles.

## **EXPERIMENTAL SECTION**

## Reagents and Instruments

Ingredients like tetrachloroaurate ( $\text{HAuCl}_4$ ) and polyvinylpyrrolidone (PVP) were acquired from Merck (Germany) and utilized as-is, with no further purification. The used water had been filtered and distilled twice. used to produce experimental solutions, and individual goals. The S400UP-style ultrasound machine used by Dr. Hielscher the H22 ultrasonography was delivered through a titanium horn. Context pioneering sonochemistry was developed. Thorough rationalization and geometric elaboration of In Fig. 1, we see the three-stage synthesis of AuNPs and the associated equipment. Electrochemical synthesis might take happen under the correct circumstances. The flow of electricity is galvanic (at room temperature) Measurement of UV-Visible Light using a Potentiostat-Galvanostat, Model Autolab PGSTAT 30 After taking spectroscopic readings (spanning from 200 nm to 700 nm). Information collected with a HACH DR 5000 at ambient temperature. The Malvern ZetaSizer is a useful tool for analyzing particle size. The precise size of the AuNPs was measured using a NanoScale Size. Collected by use of three separate techniques. According to the TEM pictures, Confocal TEM Microscope (Transmission Electron Microscope) Leo 906 Here, we used a microscope with 200 keV resolutions. subtraction-based heating methodology heat reduction was a part of the synthesis of AuNPs. Without the use of any other reductants. Asked to provide an example of a 0.25 grammes of synthetic PVP ( $M_w = 1300000$ ) dissolved in 10 millilitres of solvent. Refined water is also known as distilled water or purified water. As a further step, 0.31 mL of 0.01 mM  $[\text{HAuCl}_4]$  was added. Combined; made sure to be well blended in. The dish just needed thirty seconds in the microwave to have perfectly balanced flavours. Over a long period of time, temperatures were maintained at about 50 to 70 degrees Celsius. 00:00, 1:00, and 2:00 those who got it right saw their answers become a crimson shade. As a general rule, a 5-minute reading of Au production is shown nanoparticles.



**Fig. 1.** A schematic diagram of the three synthesis setup of AuNPs.

## Electrochemical Method

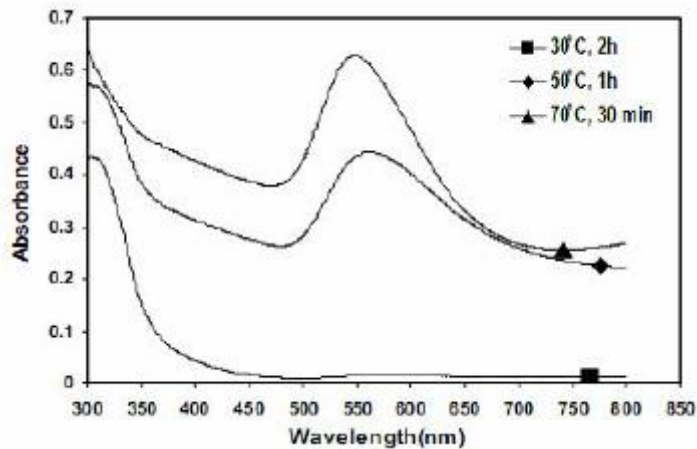
The three-electrode cell configuration consisted of a Pt sheet, a platinum rod as the counter and working electrodes, and a Saturated Calomel reference electrode (SCE). to use the Au nanoparticles in action. PVP's ideal concentration thing which acts as a steadying agent was calculated using the planning of experiments using the Randomized Complete Block Design method. It became spread about. Ultrasonic probe sonication before any experiment. Strategy for the electrochemical synthesis of AuNPs were produced using the Taguchi technique. The relationship between current density, synthesis time, and concentration of  $\text{HAuCl}_4$  was investigated as a Taguchi factor. Preparation of nanoparticles.

## RESULTS AND DISCUSSION

### Thermal Reduction Method

Figure 2 displays the UV-Vis spectra of colloidal solutions containing AuNPs generated through the thermal technique at several temperatures. The truth about the raising the absorption peak requires an even greater temperature. When subjected to high temperatures, the PVP have deteriorated and produced free radicals that serve as the components that act as gold ion reductants. Furthermore, at greater PVP degraded more quickly and to a greater extent with rising temperature. The due to the fact that increased heat generates more reactive gold particles

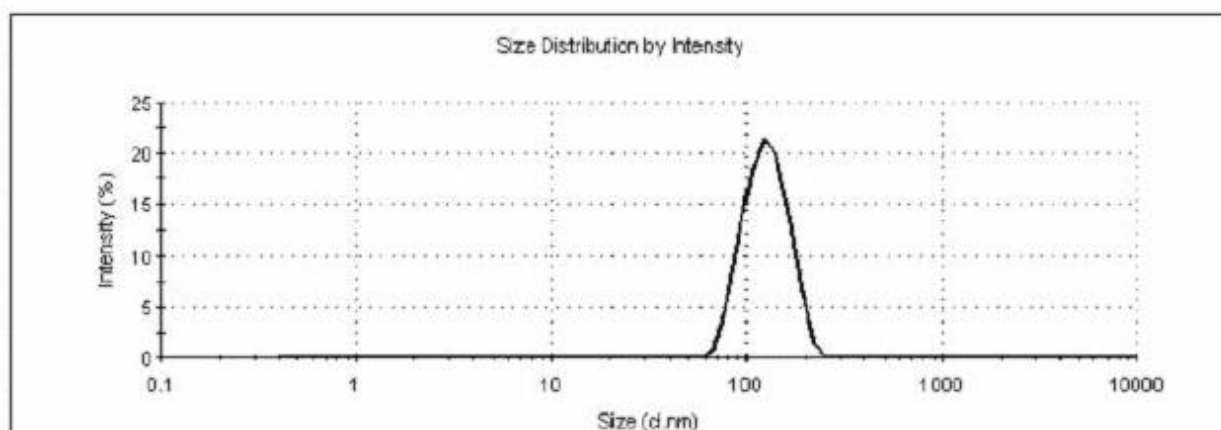
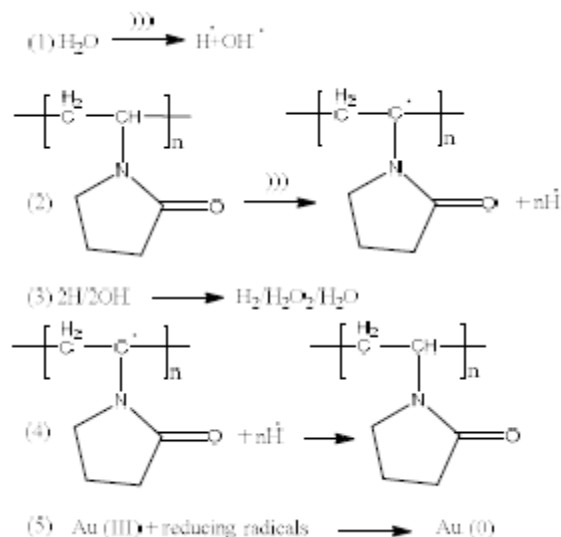
may be produced when radicals are introduced. So, the Increasing the output of thermal reduction has allowed for more the temperature at which a reaction takes place. Nanoparticles are typically between 100 and 1,000 nm in size when they are created. particle size analyzer's approximation of 130 nm



UV-Vis spectra of thermally produced AuNPs in a colloidal solution (Fig. 2) at a range of temperatures.

Fig. 3 displays particle size distribution histograms for Au nanoparticles, which indicate a range of 128–167 nm.

Method of Sonochemical Reduction Synthesis. Sonic chemistry is used in the production of gold. Ultrasonic irradiation has the potential to alter nanoparticles by increase the number of receptive radicals in the solution using PVP in order to result in a larger quantity of nanoparticles. The quick turnaround time confirmed this. The solution's hue has become crimson. Mechanisms that are different from one another were put out as possible means of producing gold nanoparticles. The species, which are generated through the sonolysis of water and PVP, decrease the concentration of Au(III) ions, leading to the creation of Au nanoparticles. Following is some irradiation with ultrasonic waves: possibility of a hypothesized mechanism [18,19]:



**Fig. 3.** The particle size histograms of Au particles synthesized by thermal method.

**Table 1.** Actual and Coded Values of Independent Variables Used for Experimental Design

Factor	Symbol	Level				
		$-\alpha^a$	-1	0	+1	$+\alpha$
Concentration of $\text{HAuCl}_4$ (mmol $\text{Au}^{3+}$ )	$X_1$	0	0.005	0.010	0.015	0.02
Weight of PVP (g)	$X_2$	0	0.200	0.400	0.60	0.80
Time (min)	$X_3$	5	8.00	11.0	14.0	17.00

<sup>a</sup> $\alpha = 1.68$  (axial point for orthogonal CCD).

**Table 2.** Applied Central Composite Design Matrix and Predicted Values of the CCD

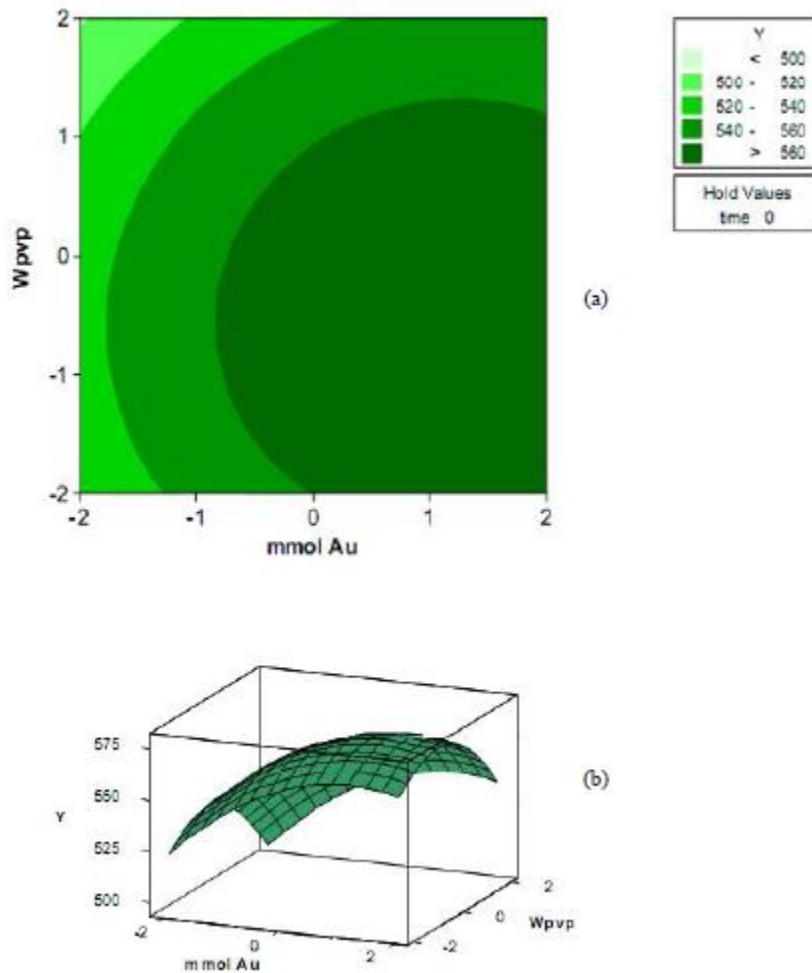
Run order	Coded values			$\lambda_{max}$
	$X_1$	$X_2$	$X_3$	
1	0	0	0	576
2	0	0	0	570
3	0	$-\alpha$	0	563
4	+1	-1	+1	578
5	+1	-1	-1	583
6	+1	+1	-1	574
7	+1	+1	+1	564
8	-1	-1	-1	536
9	0	$+\alpha$	0	540
10	-1	-1	+1	549
11	0	0	$+\alpha$	567
12	$-\alpha$	0	0	552
13	0	0	0	563
14	0	0	0	572
15	-1	+1	+1	533
16	0	0	0	588
17	0	0	0	556
18	0	0	$-\alpha$	568
19	$+\alpha$	0	0	560
20	-1	+1	-1	528

where ())) represents exposure to ultrasonic waves. It's well knowledge that PVP prevents the created AuNPs from becoming any larger by acting as a stabilizer for them. Nanoparticles of gold. The reaction surface, meanwhile, the synthesis was optimized using response surface methodology (RSM). The variables that affect particle size. This research Amount of PVP, duration of sanitation, and other variables also the starting HAuCl<sub>4</sub> concentration. Methodology based on response surfaces (RSM). Central Most common composite design (CCD) The experimental layout was based on a response surface methodology. used to improve the efficiency of AuNPs' sonochemical production. In this research, we propose three variables as RSM. The input variables and the ranges within which they were tested were encoded Table 1 displays both estimated and actual values. In accordance with CCD construct with three variables the results of 20 separate tests produced with Minitab 16 (Table 2). It is well knowledge that as the wavelength of ultraviolet-visible light nanoparticles designed for maximal absorption spectra reduced, resulting in smaller particles [7,20]. as a result, the RSM model was structured to

minimum largest possible. To elucidate, let's look at what one of the most noble metal nanoparticles (NPs) have a distinct spectroscopic characteristic that it results from a phenomenon known as surface plasmon resonance a narrow, highly absorbent region in the visible spectrum. The absorption has a physical cause that comes from the resonance of the group as a whole. fluctuation of the conduction band free electrons of a piece of metal. Nanoparticles are significantly smaller than their macroscopic counterparts, and they take the shape of a sphere. Less than the wavelength of the incoming light, its sensitivity the so-called electromagnetic oscillation theory explains why electric fields mie theory approximation with dipoles [21]. There has been demonstrated before, tiny objects have a surface Plasmon (the blue shift) when the kinetic energy of sphere-shaped particles increases. Average particle size decreases [22]. Literature [7,16,22-24] indicates that as the surface Plasmon nanoparticles' absorption band moved down to the short end of the spectrum (max in nanoparticles (as measured by ultraviolet-



visible spectra) were produced. As a result, the authors of this study provided evidence showing



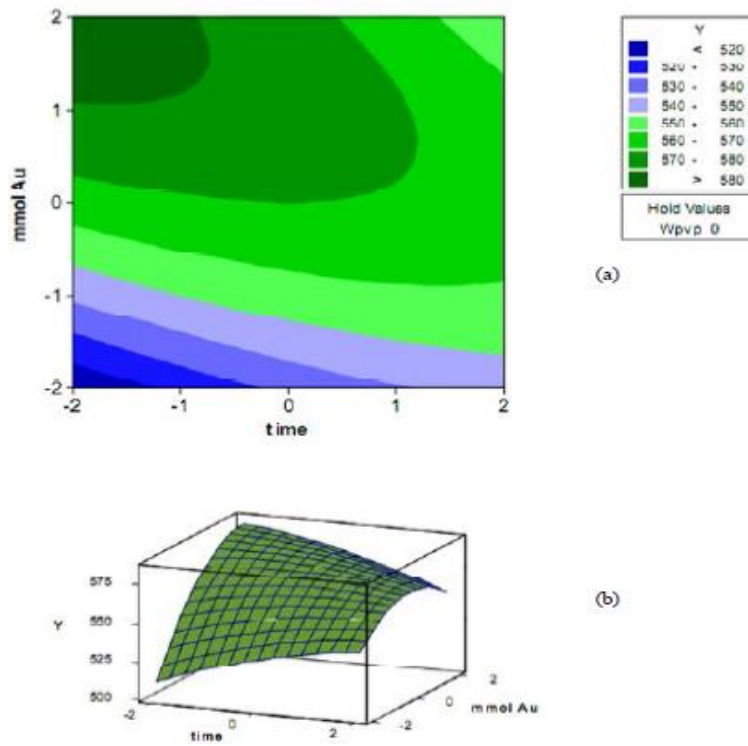
**Fig. 4.** (a) Contour and (b) Surface plots of weight of PVP vs. Au ions concentration.

The maximum of the surface plasmon resonance band might be measured differently depending on the synthesis setting. Given that we're looking for the smallest AuNPs in during our research on optimization processing, we primarily UV-Vis spectra with the lowest possible max value.

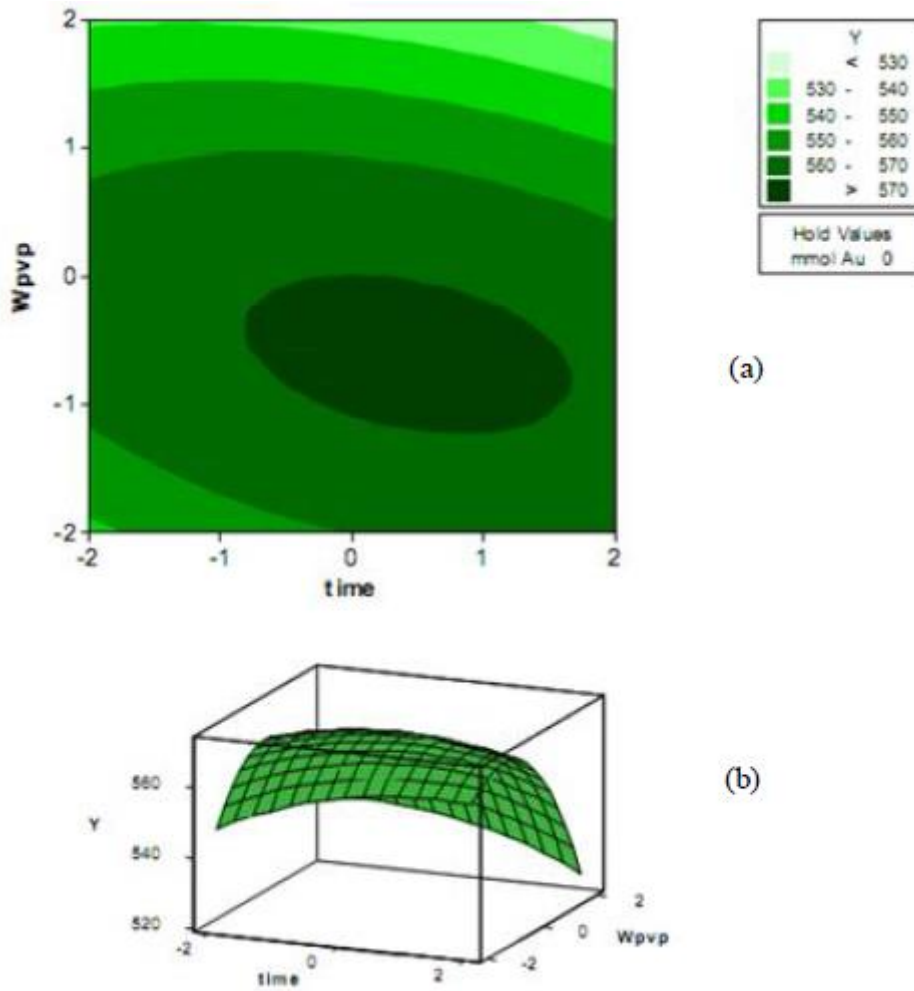
The effect of irradiation duration and HAuCl<sub>4</sub> concentration on the Plasmon absorption band is shown graphically in Figure 5 as a response surface and contour plots. Simply said, as good as it get Fig. 5 suggests a short amount of time is required for Nanoparticle production using a less expensive amount of gold. However, the minimal absorption is seen in Fig. 6. Band may show up for more PVP and for longer periods of time. Time. Characterization. The TEM, FTIR, and UV-Vis Spectra Zeta Sizer particle size analyzer was used for the characterization of the

artificial gold nanoparticles. Spectra of UV-vis Light Transmitted through Au Nanoparticles seen in Fig. 7 was acquired sonochemically. One that encompasses a large 540 nm plasmon absorption band in the spectrum, by the development of the typical size of the little bits of matter that don't stick together.

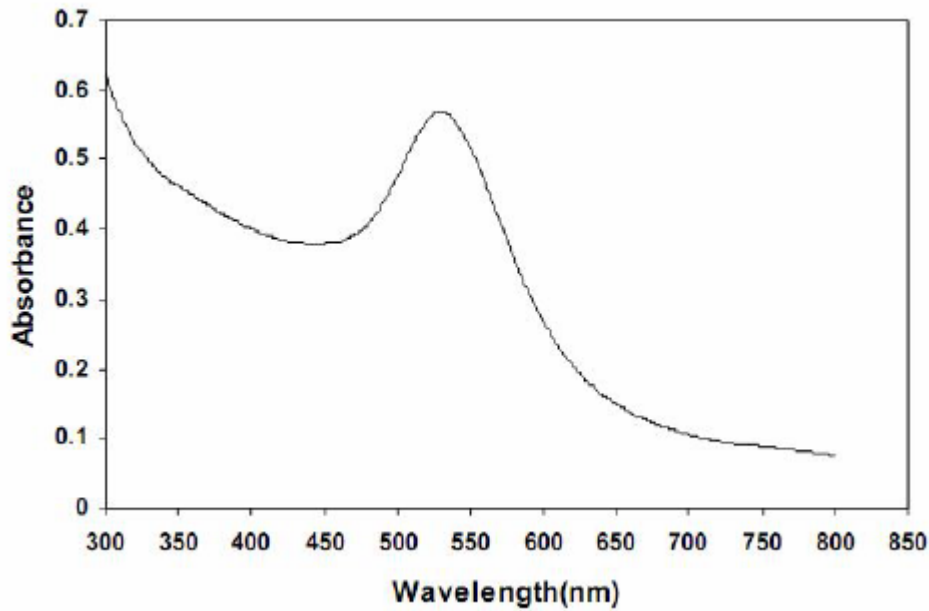
In Figure 8, TEM images of produced AuNPs are shown.



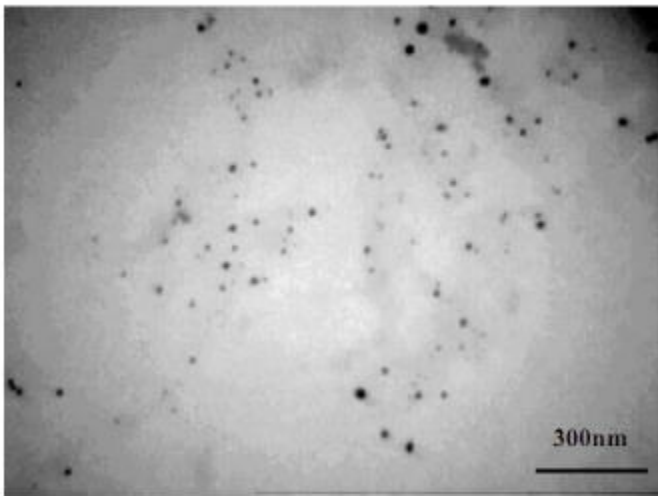
**Fig. 5.** (a) Contour and (b) Surface plots of Au ions concentration vs. synthesis time.



**Fig. 6.** (a) Contour and (b) Surface plots of weight of PVP vs. synthesis time.



**Fig. 7.** UV-Vis spectra of AuNPs prepared at optimum condition by sonochemical method



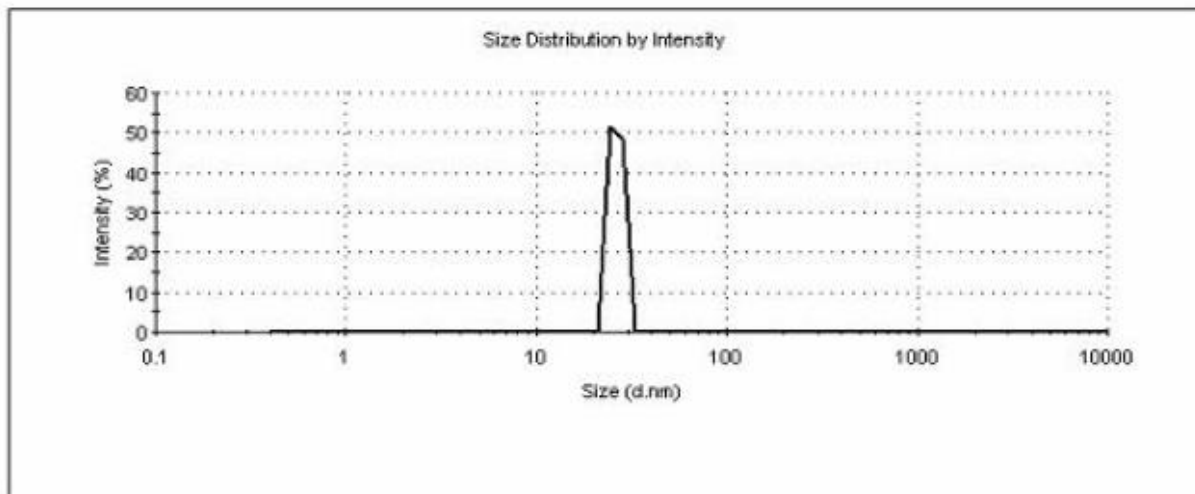
**Fig. 8.** Transmission electron micrographs of Au particles prepared by sonochemistry after 10 min irradiation.

with the use of sonochemistry. That the spheres were prepared was shown Nanoparticle size is an important factor to consider for future research. based on measurements made by the particle size analyser. That's the Wing, Baby! To do this, the SDP1 (Standard Data Processing) application

was optimal particle size of AuNPs determined (in Fig. 9's case, the runs were ordered by number 20, per Table 2). Indicative Outcomes demonstrate that the typical particle size of the synthesized about 26 nm.

### Electrochemical Method

Synthesis. Electrochemical synthesis was performed here at room temperature under galvanostatic conditions. Electrolytes are present in an aqueous solution of the variations in H<sub>2</sub>AuCl<sub>4</sub> concentration and the most effective dose



**Fig. 9.** The particle size histograms of Au particles synthesized by sonochemical method

**Table 3.** Design Factors and Levels for Taguchi Design

	Orthogonal Arrays	$I$ ( $A\ cm^{-2}$ )	Time (s)	Concentration (ppm)	$\lambda_{max}$
1	111	1	600	13.6	549
2	122	1	1200	40.8	550
3	133	1	1800	68.0	541
4	212	2	600	40.8	538
5	223	2	1200	68.0	532
6	231	2	1800	13.6	541
7	313	3	600	68.0	541
8	321	3	1200	13.6	550
9	332	3	1800	40.8	532

Put simply, PVP is used as a stabilizer. Solutions containing PVP were sonicated with an ultrasonic probe before each experiment to ensure that the PVP was evenly distributed throughout the solution. To achieve optimal performance, the Taguchi a wide range of variables, including charge, duration, and frequency of a high enough concentration of  $\text{HAuCl}_4$  to replicate the ideal used in order to get nanoparticles ready.

## CONCLUSIONS

The thermal, sonochemical, and electrochemical synthesis routes all resulted in functional AuNPs. In the absence of any suitable template, we synthesised AuNPs by a straightforward thermal method. Solvents, and the polyvinylpyrrolidone (PVP) that has been used as an In this case, the stabilizer played the role of a diminishing agent. Research shows showing that the rate of reducing Au ions to nano-Au was drastically improved by raising the temperature. In addition, particle size decreased with temperature rises. The production of AuNPs by sonochemical synthesis from water-based medium, the conditions were fine-tuned by the approach based on the study of reaction surfaces. We examined the results of varying the PVP mass, the sonication interval duration, and the  $\text{HAuCl}_4$  concentration, three crucial operating factors. Measured using a counter plot and response surface.

The RSM-proposed optimal settings for reducing High amounts of PVP were shown to increase particle size, whereas low amounts had no effect on particle size. ratio of  $\text{HAuCl}_4$  to other elements. The typical size of it is predicted that nanoparticles generated in this way can be 39 nm. The galvanostatic technique was used well. For the electrochemical generation of AuNPs in the presence of PVP. There is a correlation between the applied current density and the in determining the final particle size of a synthetic compound. Taguchi An orthogonal array was used to maximize the available current. minimal average density and other characteristics nanoparticles in size Size distribution of synthesized Estimated production of AuNPs by electrochemical means around 90 nm According to the findings, the particle size of The sonochemical technique produces smaller AuNPs. Than using either heat or electricity to achieve the same result. Also, the thermal process takes more time to finish the action.

## REFERENCES

- [1] M. Hu, J. Chen, Z.-Y. Li, L. Au, G.V. Hartland, X. Li, M. Marquese, Y. Xia, *Chem. Soc. Rev.* 35 (2006) 1084.
- [2] S. Huang, H. Ma, X. Zhang, F. Yong, X. Feng, W. Pan, X. Wang, Y. Wang, S. Chen, *J. Phys. Chem. B* 109 (2005) 19823.
- [3] H. Ma, B. Yin, S. Wang, Y. Jiao, W. Pan, S. Huang, S. Chen, F. Meng, *Chem. Phys. Chem.* 5 (2004) 68.
- [4] M.K. Sharma, A.S. Ambolikar, S.K. Aggarwal, *J. Nanopart Res.* 14 (2012) 1094.
- [5] K. Kalishwaralal, S. Gopalram, R. Vaidyanathan, V. Deepak, S.R.K. Pandian, S. Gurunathan, *Colloid SurfacesB: Biointerfaces* 77 (2010) 174.
- [6] X. Sun, S. Dong, E. Wang, *Polymer* 45 (2004) 2181.
- [7] J. Park, M. Atobe, T. Fuchigami, *Ultrason. Sonochem.* 13 (2006) 237.
- [8] J. Hu, Z. Wang, J. Li, *Sensors*, 7 (2007) 3299.
- [9] K. Okitsu, Y. Mizukoshi, T.A.Y. c, Y. Maeda, Y. Nagata, *Mater. Lett.* 61 (2007) 3429.
- [10] R.A. Khaydarov, R.R. Khaydarov, O. Gapurova, Y. Estrin, T. Scheper, *J. Nanopart Res.* 11 (2009) 1193.
- [11] V. Sáez, T.J. Mason, *Molecules* 14 (2009) 4284.
- [12] H. Ma, B. Yin, S. Wang, Y. Jiao, W. Pan, S. Huang, S. Chen, F. Meng, *Chem. Phys. Chem.* 5 (2004) 68.
- [13] C.J. Huang, Y.H. Wang, P.H. Chiu, M.C. Shih, T.H. Meen, *Mater. Lett.* 60 (2006) 1896.
- [14] K.D.N. Vo, C. Kowandy, L. Dupont, X. Coqueret, N.Q. Hien, *Radiat. Phys. Chem.* 94 (2014) 84.
- [15] Y. Ma, H. Hu, D. Northwood, X. Nie, *Journal of Materials Processing Technology* 182 (2007) 58.